IR **Assembly Solutions**

Application Services

(866) 284-5509

Description:
This is a limited release that addresses several critical issues prior to the release of ver 1.2, which is due in mid-March. Only customers with bugs addressed or those that require the features below should be upgraded.
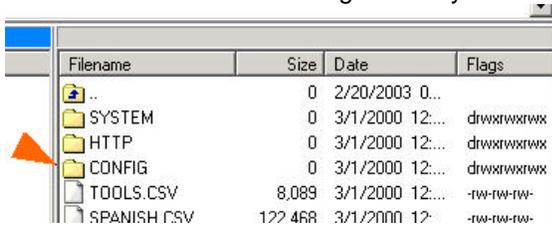
Bug Fixes Addressed:
- Delay between the end of cycle and I/O update has been eliminated.
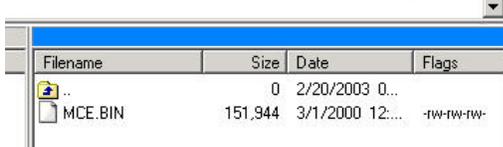- Cycle Log no longer clears after power-down.

New or Enhanced Features:
- Host Data Out support
- Ethernet End of Run data
- Variable timer discrete output
- Data delimiter can be set to space, comma, or semicolon
- Print parameters and statistics to floppy disk
- Load mce.bin over FTP (see below)

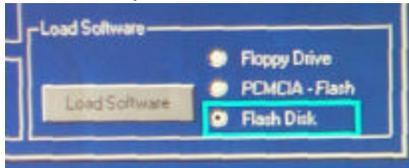*Instructions for Loading ALL Software over FTP:*
- Connect to the Insight IC FTP port according to the procedure
- Transfer all files except mce.bin to the Insight IC root directory
- Double-click on the "Config" directory on the Insight IC

Filename	Size	Date	Flags
..	0	2/20/2003 0...	
SYSTEM	0	3/1/2000 12:...	drwxrwxrwx
HTTP	0	3/1/2000 12:...	drwxrwxrwx
CONFIG	0	3/1/2000 12:...	drwxrwxrwx
TOOLS.CSV	8,089	3/1/2000 12:...	-rw-rw-rw-
SPANISH.CSV	122,468	3/1/2000 12...	-rw-rw-rw-

- Transfer mce.bin into the "Config" directory (Verify that the file transferred by refreshing)

Filename	Size	Date	Flags
..	0	2/20/2003 0...	
MCE.BIN	151,944	3/1/2000 12:...	-rw-rw-rw-

- Remove the jumper and recycle power
- In Setup/ Parameter Transfer, select "Flash Disk" and select "Load Software"

- Accept the loading of the mce.bin file (If the file transfer window stays on 0% for more than 5 seconds, hit the green "Enter" key and repeat the previous step
- After the file has loaded and has been transferred to the MCE's, recycle power

Ingersoll-Rand   Zimmerman   Johnstone   FTS   Aro